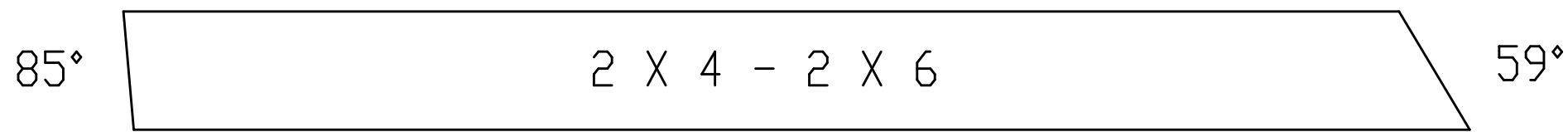
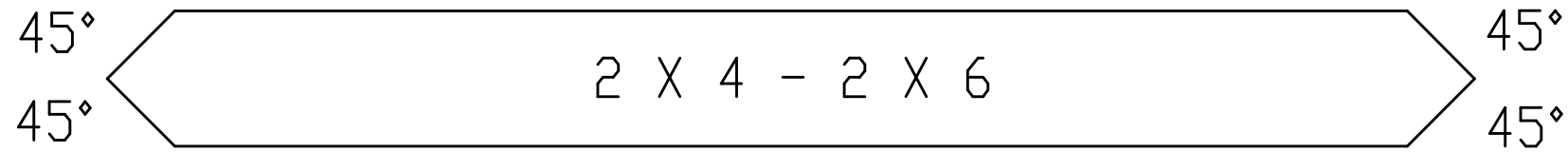


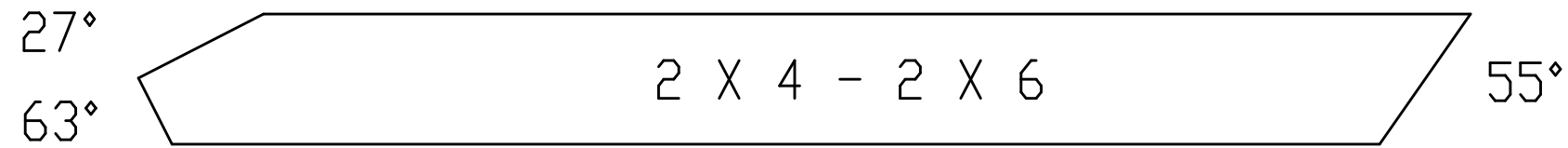
AUTOMILL HP  
LENGTH CUTTING MINIMUMS  
IN FULLY AUTOMATIC MODE



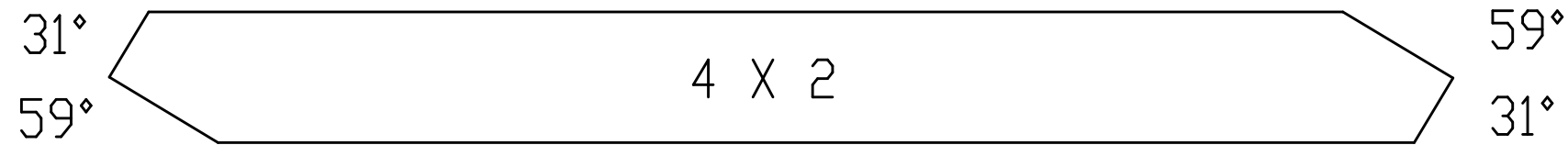
2 X 4 1-8-0 CL  
MANUAL 1-3-0 CL  
2 X 6 1-10-0 CL  
MANUAL 1-4-0 CL



2 X 4 1-11-0 CL  
MANUAL 1-8-0 CL  
2 X 6 2-1-0 CL  
MANUAL 1-11-0 CL



2 X 4 2-2-0 CL  
MANUAL 1-9-1/2 CL  
2 X 6 2-6-0 CL  
MANUAL 2-4-0 CL



2 X 4 2-0-0 CL  
MANUAL 1-10-3/4 CL

ALL MATERIALS CONFORM TO ASTM STANDARDS UNLESS OTHERWISE SPECIFIED	2820 N. GREAT SOUTHWEST PKWY. GRAND PRAIRIE, TX 75050 PHONE: 1-972-660-4422		
UNLESS OTHERWISE SPECIFIED - DIMENSIONS ARE IN INCHES (mm)	PROPRIETARY INFORMATION ANY DISCLOSURE OR REPRODUCTION, IN PART OR IN WHOLE, OF INFORMATION FROM THIS DRAWING IS PROHIBITED WITHOUT WRITTEN CONSENT OF ALPINE.		
TOLERANCES: .XX .03" .XXX .010" .XXXX .0010" ANGLES .5~	Length Cutting Minimums		
REMOVE ALL BURRS AND SHARP EDGES ROUND OR CHAMFER MAX.	DRWN BY: MG	SCALE: 0.143	DATE: 29-MAR-16
THIRD ANGLE PROJECTION	CHKD. BY: DC	SHEET: 2 OF 2	DRAWING NUMBER: CUTTING_MINS
	APVD. BY: DC		PTC\CRED